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**ENHANCED AIR AND WATER PURIFICATION USING CONTINUOUS
BREAKPOINT HALOGENATION WITH FREE OXYGEN RADICALS**

BACKGROUND OF THE INVENTION

5 1. **Field of the Invention**

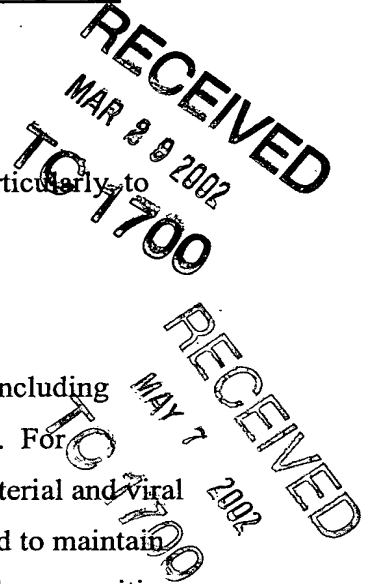
This invention relates to the maintenance of water facilities and particularly to the optimization of oxidizing compounds to sanitize such water facilities.

2. **Description of the Related Art**

10 Water or aquatic systems such as swimming pools, spas, hot tubs, including towers, have a variety of associated maintenance and quality related issues. For example, such aquatic systems require diligent maintenance to prevent bacterial and viral contamination. The use of chemical compounds as sanitizers has been used to maintain the sanitization of such systems. The addition of halogen donor compounds can sanitize
15 such aquatic systems under certain conditions. However, the use of chemical sanitizers may be inadequate to address various operating and loading conditions associated with such aquatic systems. For example, the organic loading in a swimming pool may vary depending on the number of users.

Efforts to address such issues have been disclosed. For example, Steininger, in
20 U.S. Patent No. 4,752,740, suggests the use of monitoring the oxidation-reduction potential (ORP) as a method of measuring the sanitization levels in water. Martin, in U.S. Patent No. 6,143,184, describes controlling a halogen-based oxidizer using a qualitative measure of ORP control to achieve conversion of organic material to nitrogen. Also, Martin, in U.S. Patent No. 6,149,819, describes a process for optimizing
25 the rate of oxidation using a combination of halogen and peroxygen.

Aquatic systems having high loadings may tend to form volatile halogenated by-products, even with the use of continuous breakpoint halogenation. The use of peroxygen compounds can reduce the concentration of free halogen needed to sustain a desired ORP in such systems. Nevertheless, some organic compounds are not readily
30 oxidized by such peroxygen compounds.



SUMMARY OF THE INVENTION

According to one embodiment, the present invention provides a water system. The water system comprises a free radical species source fluidly connectable to the water system, an input apparatus disposed in the water system for providing an input signal
5 corresponding to a water quality of the water system and a control system for receiving and analyzing the input signal and regulating the free radical species source to maintain any of a predetermined ORP, COD, TOC and chloramine level in the water system.

According to another embodiment, the present invention is directed to a control system for maintaining a water quality of a water system is provided. The system
10 comprises an input apparatus connected to the water system for transmitting an input signal corresponding to the water quality of the water system, a microprocessor for receiving and analyzing the input signal according to a logic program code and generating a halogen output signal and a hydroxyl output signal, a halogen species source configured to receive the halogen output signal and provide halogen species to the
15 water system, and a hydroxyl species source configured to receive the hydroxyl output signal and provide hydroxyl free radical species to the water system.

According to another embodiment, the present invention provides a method of maintaining water quality in a water system. The method comprises the steps of irradiating a liquid substantially free of hydroxyl free radical scavengers with ultraviolet
20 radiation to generate hydroxyl free radical species, monitoring the water quality of the water system, adding a halogen species to the water system, adding the hydroxyl free radical species to the water system, and controlling the addition of the hydroxyl free radical species to maintain a predetermined water quality.

According to another embodiment, the present invention provides a method of
25 operating a water system. The method comprises the steps of measuring a water quality of water in the water system, comparing the water quality to a desired water quality level and adding a hydroxyl free radical species to the water in an amount sufficient to bring the water quality to within the desired water quality level.

According to another embodiment, the present invention is directed to a water
30 system comprising means for providing free radical species to water in the water system; and means for regulating an amount of free radical species provided to the water to maintain a desirable water quality of water in the water system.

Other advantages and novel features of the invention will become apparent from the following detailed description of the invention when considered in conjunction with the accompanying drawings, which are schematic and not intended to be drawn to scale.

5 For purposes of clarity, not every component is labeled in every figure, nor is every component of each embodiment of the invention shown where illustration is not necessary to allow those of ordinary skill in the art to understand the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

10 FIG. 1 is a schematic diagram illustrating a water system according to one embodiment of the present invention;

FIG. 2 is a schematic diagram showing the free radical generator according to one embodiment of the present invention;

15 FIG. 3 is a graph showing chloramine destruction with hydroxyl free radical species in the system shown schematically in FIG. 1;

FIG. 4 is a graph showing TOC destruction using hydroxyl free radical species in the system shown schematically in FIG. 1;

FIG. 5 is a graph showing chloramine destruction with halogen and hydroxyl free radical species in the system of FIG. 1; and

20 FIG. 6 is a graph showing chloramine destruction using halogen and hydroxyl free radical species in the system shown in FIG. 1.

DETAILED DESCRIPTION

25 The use of free radical species to oxidize contaminants in a water or aquatic system can enhance the performance of water or aquatic sanitizing systems. Accordingly, one feature of the present invention provides organic nitrogen decontamination using free radical species to increase the rate of sanitization. The present invention provides a method that can sanitize a water or aquatic system using free radical hydroxyl and, in some cases, halogen donor species or even multiple oxidizer

30 species to oxidize nitrogen-based inorganic and organic materials in the water system. According to one embodiment, the present invention provides continuous breakpoint halogenation with a use of hydroxyl free radical species. Thus, a sustained high rate of

oxidation in the bulk water of the pool, spas, and other aquatic water systems can be maintained despite the presence of accumulated demand for continuous breakpoint halogenation. In one embodiment, the invention can eliminate undesirable compounds by maintaining a level of oxidation potential. The feedrate and ratio of halogen donor
5 and free radical species can be optimized to sustain the desired ppm range of halogen and sustain an ORP of, for example, 780 mV - 820 mV. Sustaining these parameters can prevent or even reverse the accumulation of combined halogen and other halogenated volatile compounds, which can contaminate the air and water of water facilities such as indoor swimming pools.

10 According to one embodiment, the present invention provides measuring water quality of the water system and, in some cases, to achieving or maintaining a predetermined water quality. The measured water quality can be used to regulate the control parameters of the water system. According to some embodiments, ORP can be used to define the performance or potential of a species that can affect the water quality
15 of the water system. For example, a species such as a halogen species or an oxidizing species to react with a contaminant. ORP can measure the potential generated by the active species and discriminate from inactive forms such as combined chlorine derivatives. In accordance with standards set forth by the World Health Organization, ORP levels of about 650 mV can be interpreted to represent disinfection of a body of
20 water in which viral inactivation is virtually instantaneous. Halogen species can be used to oxidize various organic contaminants as well as inorganic nitrogen-based compounds such as, but not limited to, urea, uric acid, and amino acids. However, the use of chlorine, for example, can result in undesirable chlorinated by-products associated with incomplete oxidation. Such by-products can be volatile and can be irritants as well as
25 promote undesirable corrosion of water system equipment. Moreover, local regulations may limit the concentration of free chlorine, for example, as HOCl and OCl in aquatic systems. In some localities, sufficient HOCl may not be available to maintain sufficient oxidation rates to meet loading demands of the water system. Such conditions can lead to the accumulation of undesirable contaminants and by-products thereof following
30 substoichiometric reactions. For example, continued halogen oxidation of such contaminants can lead to increased concentrations of by-products such as chloramines, especially if enough free halogen cannot be maintained to meet the stoichiometric

requirements. Such conditions can have a buffering effect that can lead to an increased halogen donor demand, even to levels that exceed maximum regulated levels. However, when halogen donors are controlled using ORP-based control systems with, for example, an ORP setting of between about 780 mV to about 800 mV, the buffering effect of chloramines can be reduced.

However, the present invention is not limited to ORP control and may, for example use a variety and combination of systems and subsystems to effect, achieve or maintain a desirable or predetermined water quality. Thus, according to some embodiments, the present invention can provide regulating, achieving or maintaining any of a predetermined ORP, COD, TOC and chloramine level, or combinations thereof. In some cases, the desirable water quality can be achieved by regulating, controlling or maintaining an operating parameter or control parameter. For example, the present invention can provide for sustaining a desirable ORP, such as 750 mV +/- 1 %, by, for example, adding a controlled amount of any of halogen species and free radical species, or both.

Organic nitrogen-based contaminants can impose a heavy demand on halogen-based sanitization systems. Further, halogen-based decontamination systems can form undesirable by-products such as, but not limited to, nitrogen chlorides.

ORP can be a qualitative measurement of the oxidation or reduction power of a solution. While ORP can be used as the primary indicator of determining the inactivation rates of various bacteria and viruses, dosing the water with ppm measurement of halogen has been the method used for meeting the oxidation needs of the water facility. For example, while 650 mV is commonly used as the minimum required oxidation potential to ensure sanitized conditions in a pool or spa, health departments typically still require ppm levels of halogen, e.g. chlorine.

Shocking of water systems wherein halogen donors are added to water systems above stoichiometric levels to completely oxidize contaminants including by-products such as chloramines have been used. However, such techniques are unavailable especially when the water system is in use. Further, in some cases, shocking can fail to remove such contaminants because the concentration of halogen donors required is an estimate based on a spot measurement. Moreover, the buffering effect can be attributed to accumulated demand that is insoluble or partially soluble in the water system. For

example, contaminants trapped in the filter media in the walls of the water system and which can be released as the halogen donor is consumed.

Despite maintaining health departments levels of halogen and/or operating with ORP levels in excess of 650 mV, following prescribed methods of superchlorination, or
5 breakpoint chlorination, problems resulting from incomplete oxidation can still persist.

Ozone can be used as a side stream treatment to destroy these undesirable substances. While it may be effective, ozone typically cannot be applied to the bulk water of the water system where the contaminants are being added. Also, ozone typically cannot be used as a stand-alone treatment because it cannot maintain a residual
10 level in the water system. Further, ozone can destroy halogen species by attacking, for example, the hypochlorite ions, thereby further increasing operating and maintenance costs.

Non-chlorine shock treatments incorporating peroxygen compounds, such as, but not limited to, potassium monopersulfate (MPS), such as OXY-BRITE[®] bleach,
15 available from Great Lakes Biochemicals, can be used to attack chloramines. The method of shock feeding can be a means of addressing the symptoms resulting after the problem makes them apparent, e.g. high chlorine concentration and foul odors. Peroxygen compounds, in some cases, can be used as a shock treatment even while the water system is in use. However, when applied to systems using halogen donors, for
20 example, the system can experience undesirable side effects. For example, the shock addition of MPS can increase the measured ORP. And, as long as the ORP value remains above the set point established for the halogen donor system, no halogen donor is fed. Since many of the contaminants entering the water do not react directly with MPS without first being oxidized by, for example, chlorine donors, these substances further
25 accumulate, thereby compounding the problem.

This invention incorporates a process that allows the water facility to maintain the desired ORP and oxidize the chlorinated volatile substances in the bulk water, while not exceeding the free halogen limits established by local health regulations.

This process can incorporate optimization of the rate of oxidation by controlling
30 the feedrate and ratio of, in some embodiments, two oxidizers, a primary oxidizer being a halogen donor source, e.g. trichloroisocyanuric acid, dichloroisocyanuric acid, sodium bromide, hydantoin based bromines, gaseous chlorine, calcium hypochlorite, sodium

hypochlorite, lithium hypochlorite and mixtures thereof; and another oxidizer being, in some embodiments, a free radical species such as, but not limited to hydroxyl free radical. The ratio of free radical species to halogen donor species can be optimized to sustain the desired ppm range of halogen donor, while achieving an ORP of 780 mV - 820 mV. By optimizing and controlling the feedrate and ratio within the desired ORP range, the rate of oxidation can be maintained at a level that is sufficient to prevent the accumulation of undesirable by-products. Further, in some cases, the process can be optimized by incorporating the necessary process control and feed equipment to hit a target set-point, thereby controlling the concentration of undesirable by-products in the water system.

In one embodiment, the present invention incorporates optimizing the rate of oxidation by controlling the feedrate and ratio of, for example, two oxidizers, wherein the primary oxidizer is typically a halogen donor and the other can be a free radical species. For example, the ratio of free radical species to halogen donor can be optimized to sustain the desired ppm range of halogen, while achieving an ORP range of, in one embodiment, 780 mV - 820 mV. By optimizing and controlling the feedrate and ratios to maintain the desired ORP, the rate of oxidation should be sufficient to prevent the accumulation of undesirable by-products. Optimizing the ratio of halogen donor to free radical species, while controlling their combined feedrate using ORP, can effectively reduce or even eliminate the problems resulting from the accumulation of volatile halogenated substances. This can be achieved while maintaining lower ppm levels of free halogen than is otherwise required in a strictly halogen donor system. In another embodiment, the present invention provides the controlled use of multiple oxidizing agents, in addition to halogen donors and free radical species. For example, controlled addition of a peroxygen compound can be used to maintain an ORP within the predetermined range.

In one embodiment, the present invention typically involves: achieving and sustaining an optimum concentration of free halogen, e.g. free chlorine, of between 0.2 ppm - 10 ppm; addition of free radical species to raise the solution's ORP to 750 mV - 850 mV, preferably 760 mV - 800 mV or even within +/- 1 % of 750 mV, controlling the feed of both oxidizers using an ORP controller; and optimizing the ratio of halogen

donor to free radical species to sustain the optimized halogen donor while achieving the desired ORP.

By operating in the conditions described, the by-products, which can result from intermediate steps in the continuing process of oxidation and can be produced during the initial step of oxidation, should not accumulate. While these by-products can be initially produced, they should not accumulate, and shortly thereafter, are typically destroyed by the continued oxidation. By preventing the accumulation of these volatile by-products, their respective partial pressures can be minimized, and, accordingly, the problems of poor water or air, or both, quality can be minimized or prevented. Also, in water facilities that currently experience these problems, by implementing this application, the problems of poor air quality resulting from these chlorinated compounds can be reversed through re-absorption of the volatile chlorinated compounds, followed by oxidation, even while maintaining substoichiometric levels of free halogen.

The present invention, in another embodiment, provides for the feed of coagulating agents that can be used to neutralize the charge density of water-soluble organic complexes, thereby making them water-insoluble. The water-insoluble precipitates can be separated from the oxidizers utilizing, for example, settling, filtration, flocculation, agglomeration and, in some cases, followed by settling, or flocculation followed by filtration.

In some cases, the present invention can feed coagulating agent, sometimes referred to as a polymer, to the system, which can convert water-soluble organics into water-insoluble organics thereby allowing separation from the oxidizer. Reduced organic demand on oxidizer enhances the oxidation potential of the oxidizer and further enhances efficient continuation of breakpoint halogenation. In some embodiments, the controlled addition of the coagulating agent can reduce, or optimize, the amount of halogen donor or peroxygen compound, or both. The present invention can, in some embodiments, further reduce any volatile by-products associated with incomplete oxidation. The controlled addition of coagulation agents can reduce the amount of halogen donor or peroxygen compound addition and, thus, the likelihood of incomplete oxidation, which should reduce volatile by-products. The coagulating agent can be fed at a sufficient frequency and level of concentration to allow halogen to remain in optimum range while sustaining desired ORP, e.g. within an effective range of 700 mV - 850 mV,

or within $\pm 1\%$ of 750 mV, with chlorine levels in the range of 0.1 ppm - 10 ppm. Useful coagulants include, for example, Alum, poly-aluminum chloride, sodium aluminate, polyamines, polyquaternary compounds, polydiallyl-dimethyl ammonium chloride, chitosan (poly-D-glucosamine) and chitin (poly-n-acetyl-D-glucosamine) alone or in any combination. The coagulant dosage rates can be 0.01 ppm - 10 ppm. The coagulant may be fed to the system by any known method effective to introduce the coagulant to the water treatment system, such as, but not limited to, low level continuous feed, feed on demand, e.g. ORP activated, and periodic feed under timer based control.

According to one embodiment, the present invention provides a water system as schematically illustrated in FIG. 1. The water system 10 can comprise a body of water 12 in a circulation system 14. Circulation system 14 typically includes pump 16 and optionally an inline filter 18 so that water is withdrawn from body of water 12, it can be filtered as it passes through circulation system 14 before being returned to body of water 12. Optionally connected to circulation system 14 are sensor element 20 and connections or ports 22 and 24. In some cases, water system 10 can comprise body of water 12 fluidly connected to a free radical source or generator 25, for example, port 22 or 24. The present invention can provide a method of improved control of oxygen concentration and delivery based on specific requirements and needs as well as measured program performance.

In another embodiment, the present invention provides a system for employing and delivering an oxidant solution comprising free radical species, such as, but not limited to, hydroxyl free radical species to water system 10. Free radical source or generating apparatus 25, according to one embodiment of the present invention, is schematically illustrated in FIG. 2. Free radical generator 25 can have an inlet 26, typically from a reactant solution source (not shown), and an outlet 28. Connecting the inlet and outlet is channel 30, such as annular chamber. According to one embodiment, within the chamber can reside an actinic radiation source 32 contained within a transparent wall 34. Free radical generator 25 can have channel 30 that can fluidly connect to the inlet and can be disposed to flow substantially pure water therethrough. Free radical generator 25 can also comprise a source of actinic radiation that is disposed to irradiate the substantially pure water flowing along the channel such that upon irradiation, free radicals are generated therein. In some cases, outlet 28 of the free

radical generator is fluidly connected to circulation system 14 at port 24. In some embodiments, the actinic radiation source emits electromagnetic radiation in the ultraviolet range, preferably with a wavelength that is less than 300 nanometers, and more preferably with a wavelength that is less than 254 nanometers. The free radical generator apparatus, according to some embodiments of the present invention, has a low power consumption, such as about or less than 100 KW, in some cases, about or less than 10 KW and, in other cases, about or less than 1 KW for a water system that has about or greater than 10,000 gallons of water. Examples of actinic radiation sources are available commercially from, for example, Aquionics Incorporated (Erlanger, Kentucky). The intensity of the actinic radiation source can vary, typically, decreasing, after, a period of use. For example, the rated intensity or dosage of a specific ultraviolet lamp can decrease over time as described by Rodriguez et al. in *Disinfection, Liquid Purification by UV Radiation, and Its Many Applications, Ultrapure Water*, September 1991, pages 22-30, which is incorporated herein in its entirety. Typically, an ultraviolet lamp is rated according to its end of lamp life to insure minimum dosage levels. The present invention is not limited to a particular low or medium pressure lamp; thus, either or both may be used provided the lamp has sufficient intensity to initiate or generate the required free radical species yield.

Further, the free radical generator can include free radical precursors that can be used to increase the produced free radical concentration. The free radical precursors can comprise, for example, hydrogen peroxide, singlet oxygen, ozone, oxygen, peroxide complexes and combinations thereof. To further increase the free radical species yield, the free radical generator can incorporate catalytic material such as titanium dioxide, into for example, the reactant solution of a surface contacting the reactant solution and irradiated by the actinic radiation. Moreover, the reactant solution, which can be irradiated in free radical generator 25, can be substantially pure or at least substantially free of free radical-consuming species or have a very low oxygen demand. For example, reactant solution can be substantially pure water.

Although the present invention has been described with respect to the use of an exemplary free radical generator schematically illustrated in FIG. 2, other free radical generators may be used, including those disclosed by, for example, Weres et al. in U.S.

Patent No. 4,439,577, wherein free radicals are generated utilizing a novel electrode operated at sufficiently positive anodic potential.

The generation of oxidant solution comprising free radical species, using free radical generator 25 and reactant solution, depends on several factors including, for example, the flow rate of reactant solution flowing within chamber 30, the intensity or power as well as the wavelength or wavelength spectrum of actinic radiation source 32 as well as the presence of free radical-consuming species present in the reactant solution, for example, the substantially pure water source (not shown). Other factors that may effect the concentration or the abundance of free radical species generated and available for use in system 10 include the presence of contaminating organic or inorganic species in, for example, the substantially pure water solution which can lead to, in some cases, undesirable competing reactions. In some cases, the reactant solution can be water that has been, for example, purified, such as by filtration, electrodeionization, electrodialysis, reverse osmosis, distillation, ion exchange, or combinations thereof. Further, the contact, residence or irradiation time of the reactant solution during exposure to the actinic radiation as well as the distance of photon travel, the number of photon collisions and the presence or absence of a catalyst within chamber 30 during the exposure to actinic radiation can affect the yield of the free radical species.

In another embodiment, the reactant solution is solution that has a low NTU value as well as having low total dissolved solids. Typically, the reactant solution has an NTU value below 100, or even less than 1. In other cases, the total dissolved solids content is typically below 2,000 ppm or even less than 100 ppm. Accordingly, in some embodiments, the composition of the reactant solution is conducive to provide stability to free radicals by having little or no species that would consume the produced free radical species. Further, survivability of such free radical species may depend on the pH of the reactant solution. Accordingly, the pH of the reactant solution is typically low or below about 10, or below about 9, or even below about 8.

According to another embodiment, the reactant solution further includes free radical donors that, for example, upon irradiation by the actinic radiation, can release, initiate or generate free radical species such as, but not limited to $\text{OH}\cdot$. Examples of such donors include, but are not limited to, hydrogen peroxide, ozone, oxygen, singlet oxygen, other peroxide donors as well as peroxygen compounds. Typically, such donors

would have a low level of dissolved solids when introduced into the reactant solution to minimize potentially undesirable competing reactions that can consume free radicals thereby affecting the yield of free radicals. For example, peroxygen compounds as peroxide donors that can increase dissolved solids that can react with the hydroxyl radical species include, but are not limited to, peroxodisulfate ions ($S_2O_8^{2-}$) and hydrogen peroxomonosulfate (HSO_5^-). Such species can reduce the overall efficiency of free radical species production because they can consume generated free radicals. However, in some cases, salt-based reactants may be beneficial for other reasons. For example, using peroxide donors available in dry powder form may be more convenient for operational purposes even though their use may reduce the overall free radical yield.

In some embodiments, the present invention includes a control system that can regulate the operating parameters of the water system 10 including, but not limited to controlling and regulating continuous breakpoint halogenation with free radicals. The control system, according to some embodiments, can monitor an operating parameter and, in turn, regulate a control parameter of water system 10. For example, the control system can receive an input signal, or a plurality of signals, from a sensor, or a plurality of sensors, measuring any of, for example, temperature, pH, flow rate, concentration, and ORP, or combinations thereof. The control system can convert the input signal and compare such a signal to a set point, or a desirable operating range, and adjust a unit operation of the water system by sending, for example, an output signal that can actuate a valve, energize a pump motor, adjust an applied voltage or current, or both, to a power supply unit energizing, for example, the actinic radiation source or the anodic oxidation apparatus. Thus, in some embodiments, the valve, or plurality of valves, can control the introduction of any of the halogen donor, the free radical species, the coagulant, and a secondary oxidizing species until the measured operating parameter falls within the desired range or ratio. In other embodiments, the control system can further monitor and adjust, intermittently or continuously, any of the parameters of the water system such as, but not limited to, temperature, pH and even raw material feed such as the free radical source or precursor.

The control system of the present invention can comprise a microprocessor, such as, but not limited to, a PC-based system, a distributed control system, and a PLC, or combinations thereof. The control system, as known in the art can have program logic

code supervising any of the monitoring, processing and regulating sub-functions of the control system. Further, the control system can be configured in to be under feedback, feedforward or open loop control with or without any of proportional, derivative or integral hierarchy gains. Further, the control systems can have adaptive algorithms that based on, for example, artificial intelligence or neural network systems, that can adjust and learn based on use and loading demand functions, wear of equipment, such as loss of ultraviolet intensity, or even loss or failure of subsystems.

In other embodiments, the control system can regulate the addition of oxidizing species, including, but not limited to free radical species such as hydroxyl free radicals, halogen species such as chlorine, and peroxygen compounds such as MPS, to regulate, minimize, TOC, COD, ORP or chloramine, or even combinations thereof, in the water or water system using analog or digital, or combinations thereof, techniques.

Example

In this Example, the generation of hydroxyl free radicals and their effectiveness in disinfecting a body of water using continuous breakpoint halogenation was evaluated. Specifically, the water system 10 schematically shown in FIG. 1 using the free radical generator 25 shown in FIG. 2 was used. The free radical generator had a reactor sleeve having the surface 36 made of 3/16 L stainless steel and used a synthetic high-purity fused quart sleeve to encase a 1 kilowatt medium-pressure ultraviolet lamp from Alpha-Cure LTD (Norhants, United Kingdom). Free radical generator 25 was operated with a reactant solution flow rate of about 200 ml/minute and irradiation (UV contact) time of about 11 seconds to produce a reactant solution having about 0.5% strength as active H_2O_2 . Distilled water or water pretreated by filtration and reverse osmosis was used as the reactant solution. The water system had a body of water that was about 13,000 gallons and had a circulation flow rate through circulation system 14 of about 500 gallons/minute. The body of water had an initial contaminant, glycine, concentration of about 4.6 ppm.

During operation, several examples were retrieved from circulation system 14, as well as body of water 12, and evaluated for chloramine, measured as combined chlorine, and TOC to evaluate the effectiveness of the continuous breakpoint system. Samples were retrieved and analyzed at sample point 42 from circulation system 14

approximately 3 to 5 feet before hydroxyl free radical introduction at port 24. Samples were retrieved and analyzed at sample point 44, approximately 3 to 5 feet after hydroxyl free radical introduction. Samples were retrieved and analyzed at sample point 46 approximately 8 to 10 feet after hydroxyl free radical introduction and, samples were
5 retrieved and analyzed at sample point 48 approximately 15 to 20 feet after hydroxyl free radical introduction. A nozzle was used in port 24 to introduce the oxidant solution having hydroxyl free radicals to accelerate the mixing of the oxidant solution from free radical generator 25 within the stream flowing in circulation system 14. FIG. 3 shows measured chloramine concentration, as combined chlorine, as function of time after the
10 introduction of the hydroxyl free radical species without halogen species and shows that chloramine, as combined chlorine, was consumed by the hydroxyl free radical species and reduced to below 1 ppm after about 65 minutes of operation. FIG. 4 shows a graph of TOC concentration as a function of time after the introduction of the hydroxyl free radical species and shows that TOC was reduced by the use of hydroxyl free radical
15 species to below 1 ppm after about 90 minutes of operation. Thus, hydroxyl free radical species can be used in a water system to reduce chloramines as well as TOC.

In another run, chloramine destruction was evaluated using halogen oxidation without the use of hydroxyl free radical species under ORP set point control. Specifically, the set point was set at 780 mV in the same system operating at
20 substantially the same conditions. FIG. 5 shows the measured chloramine concentration, as combined chlorine, and reduction as a function of time after chlorine feed at port 22. Notably, FIG. 5 shows that chloramine concentration was reduced to 1 ppm after about 360 minutes and considerably longer than with hydroxyl free radical scavenging alone, as illustrated in FIG. 3.

25 In another run, chloramine destruction was evaluated under ORP control using a combination of chlorine with $\text{OH}\cdot$ species. Specifically, a chlorine and hydroxyl free radicals were introduced into water system 10 until the measured ORP reached the set point of about 780 mV. FIG. 6 shows the chloramine concentration, as combined chlorine, as a function of elapsed time and demonstrates that chloramine was reduced to
30 below 1 ppm after about 55 minutes of operation, significantly faster than with using free radicals species exclusively. Notably, FIG. 6 further shows that contaminant concentration can be stably reduced down to approximately 0.5 ppm. Thus, the

following Example shows that hydroxyl free radicals can be used with halogen donors under ORP control to sanitize a water system.

Those skilled in the art should appreciate that all parameters and configurations described herein are meant to be exemplary and that actual parameters and configurations will depend upon the specific application in which the systems and methods of the present invention are used. Those skilled in the art should recognize, or be able to ascertain, using no more than routine experimentation, many equivalents to the specific embodiments of the invention described herein. For example, those skilled in the art should recognize that multiple free radical generators can be used to treat a water system or that a plurality of free radical generators can be used, each having different or adjustable power ratings to compensate for, for example, wear or reduced yield with aging. It is, therefore, to be understood that the foregoing embodiments are presented by way of example only and that, within the scope of the appended claims and equivalents thereto, the invention may be practiced otherwise than as specifically described. For example, the reactant solution can be treated to have a low oxygen demand to remove free radical-consuming species. Further, although ORP can be used as a measure, in some cases, of water quality, other measures of water quality, direct or indirect, can be used in the present invention. For example, pH, temperature, composition, concentration, turbidity, oxygen demand as well as combinations thereof can be used. The present invention is directed to each feature, system, or method described herein. In addition, any combination of two or more features, systems or methods, if such features, systems or methods are not mutually inconsistent, is considered to be within the scope of the present invention.

What is claimed is: